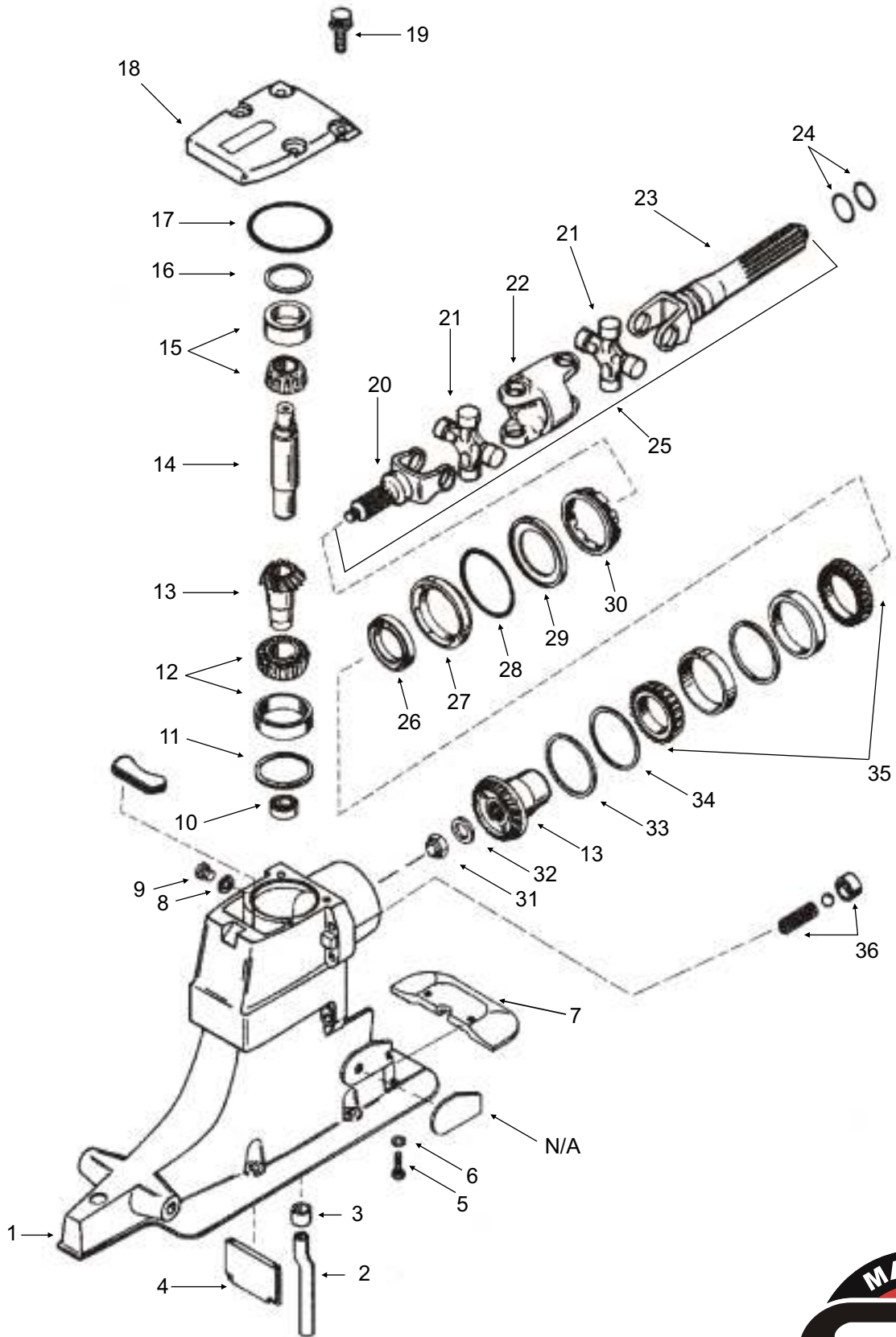


SEI16™ Upper Drive Shaft Housing Schematic



Courtesy of Clymer Publications



SEI #	OEM Number	Description	Ref #
97-116-10	1547-815930A 7	Gen II Upper Housing	1
96-116-08	32-860220	Water Tube	2
95-116-09	26-88397	Grommet Seal	3
98-116-70	815932	Filler Wall	4
98-102-13	10-28668	Screw	5
98-116-73	13-78968	Lockwasher	6
98-116-71	821629Q 1	Anode	7
98-102-09	12-19183 3	Washer	8
98-102-08	10-79953Q 2	Gear Case Drain Screw	9
94-116-07	26-864319	Seal (Double lip)	10
98-106-01K	15-36178A 1	Shim set	11
93-102-03	31-32573A 1	Tapered Roller Bearing (1.47)	12
93-102-04	31-35990A 1	Tapered Roller Bearing (1.62, 1.81, 1.94)	12
91-104-01AK	43-55778A 3	Upper Gear Set (1.94 Ratio)	13
91-104-01BK	43-75325A 3	Upper Gear Set (1.81 Ratio)	13
91-104-01CK	43-45814A 5	Upper Gear Set (1.62 Ratio)	13
91-104-01DK	43-18410A 4	Upper Gear Set (1.47 Ratio)	13
92-116-02	45-55796 1	Upper Drive Shaft	14
93-102-01	31-32575T 1	Tapered Roller Bearing (O.D. 1-25/32)	15
98-106-02K	15-32563A 1	Shim Set	16
95-106-05	25-32546	O-Ring (3 1/4 X 3 3/8 X 1/16)	17
97-116-01	828692A 1	Top Cover Gen II	18
98-102-35	10-30206	Screw	19
92-102-06B	46020002	U-Joint (Short Yoke)	20
92-102-06E	75832T 1	U-Joint (Heavy Duty)	21
92-102-06C	39383 1	U-Joint (H-Yoke)	22
92-102-06A	59830A 7	U-Joint (Long Yoke)	23
95-102-03	25-25439	O-Ring	24
92-102-06K	814819A 2	U-Joint Assembly	25
94-106-09	26-823894	Oil Seal (5.7 X 76.2 X 7.9)	26
97-102-02K	66081A 2	Seal Carrier Assembly	27
95-106-08	25-70937	O-Ring (3 1/2 X 3 3/4 X 1/8)	28
98-102-04	35983	Drive Shaft Housing Ring	29
97-102-04	816811 2	Retainer (Drive Shaft Housing)	30
98-102-07	11-22339	Locknut	31
98-102-06	12-45810	Tension Washer	32
98-106-06	15-71013	Split Shim	33
98-106-03K	15-35980A 1	Shim Set	34
93-102-06K	31-35988A12	Roller Bearing Kit	35
98-116-76	24-17997A 1	Spring Kit	36

