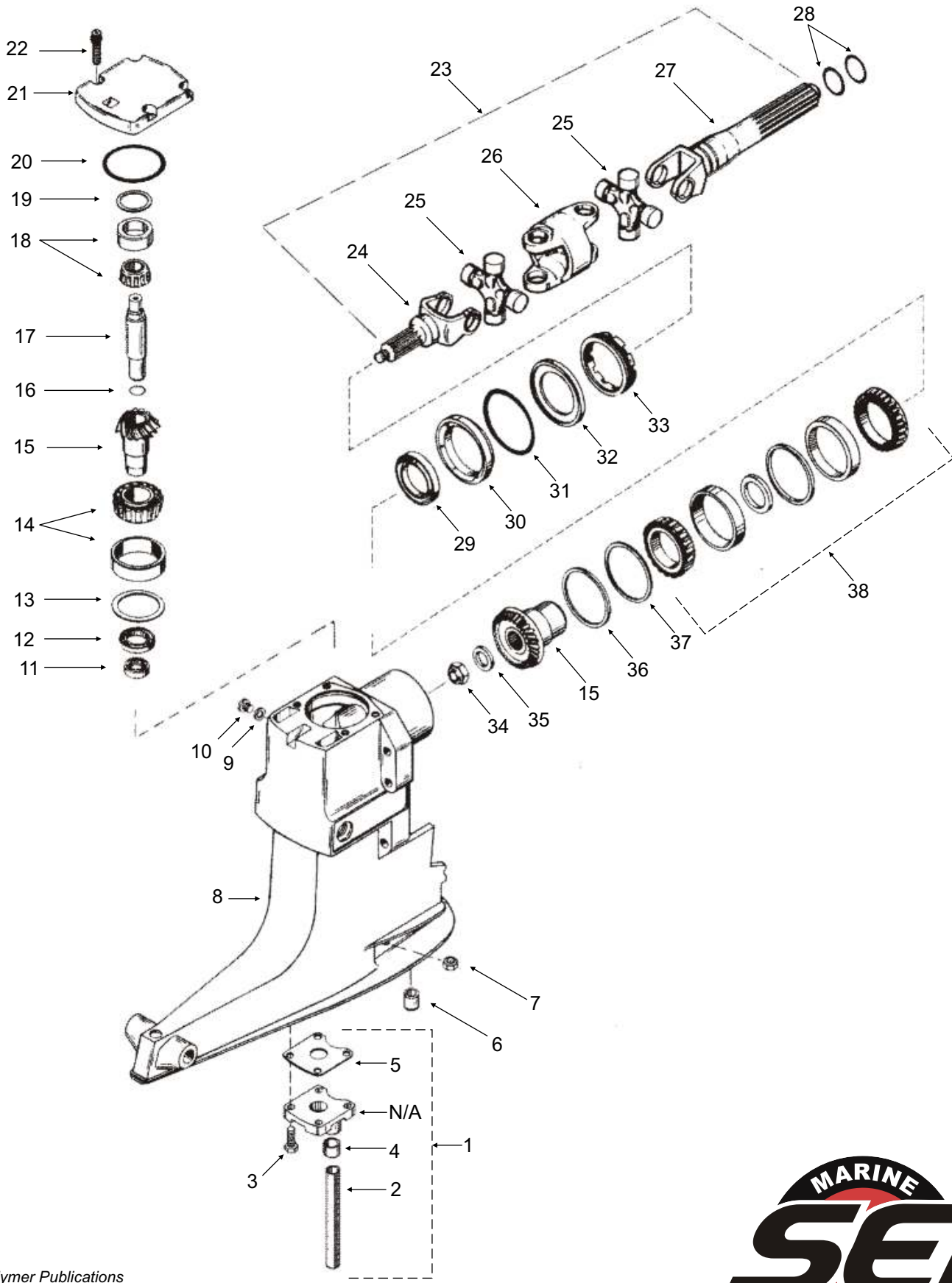


# SEI06™ Upper Drive Shaft Housing Schematic



Courtesy of Clymer Publications



SEI #	OEM Number	Description	Ref #
96-102-07K	42724A 3	Water Pocket Cover Kit	1
96-102-08	32-54236	Water Tube	2
98-102-13	10-28668	Drive Shaft Housing Screw	3
95-106-09	26-36557	Grommet Water Pump	4
95-102-10	27-55810 1	Water Pocket Cover Gasket	5
98-102-15	23-32632	Drive Shaft Housing Bushing	6
98-102-12	11-859116	Nut	7
97-108-10	1547-9412A18	Alpha One® Upper Housing	8
98-102-09	12-19183 3	Drain Screw Gasket	9
98-102-08	10-79953Q 2	Gear Case Drain Screw	10
94-106-08	26-96503 1	Oil Seal (.858 X 1.375 X .256)	11
94-106-07	26-32511	Oil Seal (1.281 X 2.00 X 0.350)	12
98-106-01K	15-36178A 1	Shim Set	13
93-102-04	31-35990A 1	Tapered Roller Bearing (1.62, 1.81, 1.94)	14
93-102-03	31-32573A 1	Tapered Roller Bearing (1.47)	14
91-104-01AK	43-55778A 3	Upper Gear Set (1.94 ratio)	15
91-104-01BK	43-75325A 3	Upper Gear Set (1.81 ratio)	15
91-104-01CK	43-45814A 5	Upper Gear Set (1.62 ratio)	15
91-104-01DK	43-18410A 4	Upper Gear Set (1.47 ratio)	15
95-106-06	25-55801	O-Ring (13/16x15/16x1/16)	16
92-102-02	45-55796	Upper Drive Shaft	17
93-102-01	31-32575T 1	Tapered Roller Bearing (O.D. 1-25/32)	18
98-106-02K	15-32563A 1	Shim Set	19
95-106-05	25-32546	O-Ring (3 1/4 X 3 3/8 X 1/16)	20
97-102-01	94998A 4	Top Cover	21
98-102-35	10-30206	Screw	22
92-102-06K	814819A 2	U-Joint Assembly	23
92-102-06B	46020002	U-Joint (Short Yoke)	24
92-102-06E	75832T 1	U-Joint (Heavy Duty)	25
92-102-06C	39383 1	U-Joint (H-Yoke)	26
92-102-06A	59830A 7	U-Joint (Long Yoke)	27
95-102-03	25-25439	O-Ring	28
94-106-09	26-823894	Oil Seal (5.7 X 76.2 X 7.9)	29
97-102-02K	66081A 2	Seal Carrier Assembly	30
95-106-08	25-70937	O-Ring (3 1/2 X 3 3/4 X 1/8)	31
98-102-04	35983	Drive Shaft Housing Ring	32
97-102-04	816811 2	Retainer	33
98-102-07	11-22339	Locknut	34
98-102-06	12-45810	Tension Washer	35
98-106-06	15-71013	Split Shim	36
98-106-03K	15-35980A 1	Shim Set	37
93-102-06K	31-35988A12	Roller Bearing Kit	38

