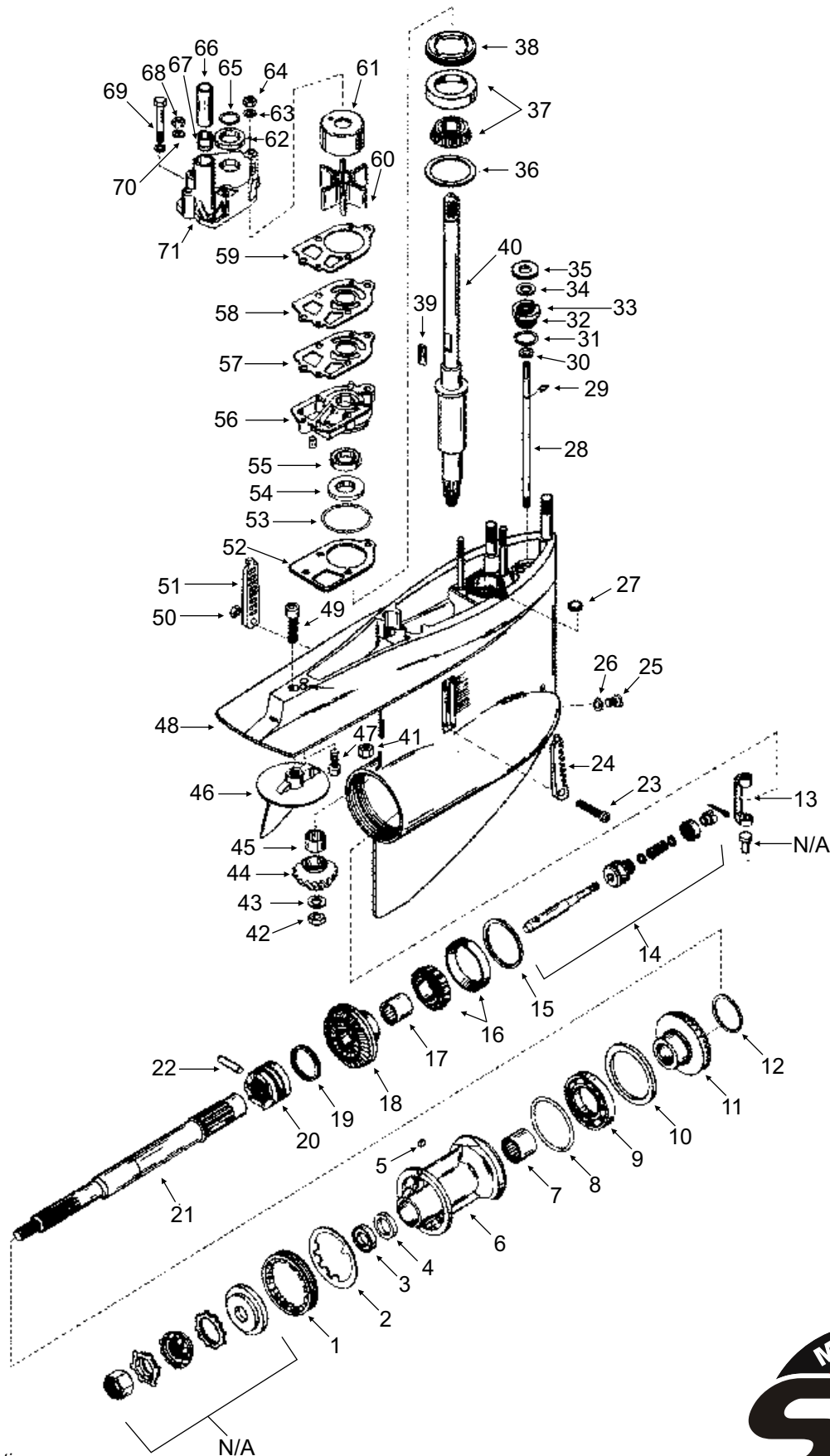


# SEI06™ Lower Gear Housing Schematic



Courtesy of Clymer Publications



SEI #	OEM Number	Description	Ref #
97-102-03	79448	Cover Nut	1
98-102-42	14-18323	Tab Washer	2
94-102-06	26-12224	Oil Seal (1.187 X 1.687 X .375)	3
94-108-01	26-14077	Oil Seal (1.187 X 1.685 X .250)	4
N/A	28-30281	Key	5
97-102-06	818763A10	Bearing Carrier	6
93-102-12	31-30956T	Needle Bearing	7
95-102-04	25-31534	O-Ring	8
93-102-11	30-88957T	Ball Bearing	9
98-102-40	68100 1	Thrust Ring	10
91-108-05	43-828073A 1	Reverse Gear	11
91-108-05A	23-824108	Reverse Gear Ring	12
97-102-05	76865	Shift Crank	13
92-106-10	818349T 1	Shift Spool	14
98-106-05K	15-47397A 1	Shim Set	15
93-102-15	31-828437A 2	Tapered Roller Bearing	16
93-102-16	31-30895T	Needle Bearing	17
91-108-04	N/A	Forward Gear	18
98-102-38	24-30893	Spring	19
91-102-06	52-853594T	Clutch	20
92-102-05	44-824110	Prop Shaft	21
98-102-39	17-30632	Cross Pin	22
98-102-31	10-76156	Insert Screw	23
98-102-29	93423 1	Insert (Starboard)	24
98-102-27	22-67892A 1	Drain Plug	25
98-102-09	12-19183 3	Drain Screw Gasket	26
94-102-04	26-45577 1	Quad Ring	27
92-104-06	77481 1	Shift Shaft	28
98-102-26	53-29641	Clip 3/8 E Style	29
98-102-25	12-27880	Washer	30
95-102-03	25-25439	O-Ring	31
98-102-05	23-30617A 2	Shift Shaft Bushing	32
94-102-03	26-89236 1	Oil Seal (9.5 X 19.05 X 6.4)	33
98-102-24	12-31266	Washer	34
98-102-23	12-29395	Washer	35
98-106-04K	15-42637A 1	Shim Set	36
93-102-13	31-36387A 1	Tapered Roller Bearing	37
98-102-17	824519 1	Retainer	38
98-102-22	28-56654	Impeller Key	39
92-116-04	45-42634	Drive Shaft	40
98-102-12	11-859116	Nut	41
98-102-37	11-35921	Nut	42
98-102-41	12-92721	Washer	43
91-108-03	N/A	Pinion Gear	44
93-102-14	31-42647A 1	Lower Drive Shaft Bearing	45
98-102-36	31640Q 4	Trim Tab	46
98-102-35	10-30206	Screw	47
97-108-20	1623-8951A37	Alpha One® Lower Housing	48
98-102-34	10-32470	Screw	49
98-102-32	11-45812	Nut 10/32	50
98-102-30	93424 1	Insert (Port)	51
95-108-02	27-42631 1	Water Pump Base Gasket	52
95-108-01	25-90011	O-Ring (2 3/16 X 2 3/8 X 3/32)	53
94-102-02	26-89238	Oil Seal (22.23 X 38.1 X 7.9)	54
94-102-01	26-16977	Oil Seal (22.23 X 31.75 X 4.8)	55
96-102-10	46-44292A 3	Water Pump Base	56
95-102-12	27-85608 1	Water Pump Gasket	57
96-102-09	32435 1	Face Plate	58
95-102-11	27-858524	Water Pump Gasket	59
96-102-03	47-89984T 4	Impeller	60
N/A	48752T	Cup (Included In Water Pump Housing)	61
96-102-06	25-30271	Slinger	62
98-102-21	12-36001	Washer 5/16	63
98-102-20	11-13436	Nut 5/16	64
95-102-01	25-30613	O-Ring	65
96-102-05	23-29804T	Tube Guide	66
96-102-04	26-38970	Water Tube Seal	67
98-102-19	11-826711 9	1/4 Locknut	68
98-102-18	10-96411	Water Pump Screw	69
98-102-49	12-29245	Washer	70
96-102-01	46-96148T 1	Water Pump Housing	71